AMENDMENTS TO THE CLAIMS

Please amend claims 32-62 and add new claim 63 as set forth in the following listing of the claims.

Claims 1-31 (canceled)

32. (currently amended) ~~Moulding~~ A moulding ~~serving for pharmaceutical uses, such~~ as a stopper (1) for pharmaceutical bottles, a protective cap (2) for medical syringes or a sealing element (38, 39) for pharmaceutical containers, the moulding (1, 2, 38, 39, 44) comprising at least in a subregion, a thermoplastic elastomer material with a mineral filler content of at least 30% and said subregion having a hot-runner injection point which is formed as a smooth-surfaced mark, wherein said elastomer is from a class of materials that are moldable by hot runner injection.

33. (currently amended) ~~Moulding~~ A moulding serving ~~for pharmaceutical uses, such~~ as a stopper (1) for pharmaceutical bottles, a protective cap (2) for medical syringes or a sealing element (38, 39) for pharmaceutical containers, the moulding (1, 2, 38, 39, 44) comprising in a subregion, a thermoplastic elastomer material with a mineral filler content of at least 30% and said subregion having an injection point, which is injected over by a second part of the moulding, made of another ~~plastics~~ plastic; wherein said

elastomer is from a class of materials that are moldable by hot runner injection.

34. (currently amended) ~~Moulding~~ The moulding according to claim 33, wherein the injection point of the subregion formed from the elastomer material which is flexible, is formed as a hot-runner injection point.

35. (currently amended) ~~Moulding~~ The moulding according to claim 34, wherein the hot-runner injection point is formed as a smooth-surfaced mark.

36. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein the moulding altogether is made of the elastomer material.

37. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein the hot-runner injection point goes over into the surrounding moulding wall without being offset outwards.

38. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein a hot-runner injection

point offset outwards with respect to a surrounding moulding wall is encapsulated by a plastics part.

39. (currently amended) ~~Moulding~~ The moulding according to claim 38, wherein the smooth-surfaced mark of the hot-runner injection point goes over into the moulding wall surrounding it in a co-planar manner.

40. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein the moulding is of a predominantly thick-walled form.

41. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein in the case of the stopper (1), a stopper top (13) and a stopper collar (14) are formed and wherein there is a central hot-runner injection (A) in a region of the stopper top (13).

42. (currently amended) ~~Moulding~~ The moulding according to claim 41, wherein in case of the stopper, the stopper top (13) has a central region (12) of smaller wall thickness (x) and an edge region (15) of greater wall thickness (y).

43. (currently amended) ~~Moulding~~ The moulding according to claim 32, ~~wherein~~ having a form of a protective cap (2) for medical syringes, and wherein ~~A 18~~ the protective cap (2) has a hot-runner injection (A) in a region of a cap hat (18).

44. (currently amended) ~~Moulding~~ The moulding according to claim 32, wherein the thermoplastic elastomer material contains a proportion of plasticizers.

45. (currently amened) ~~Moulding~~ The moulding according to claim 32, being formed as a sealing element for a pharmaceutical bottle, a central hot-runner injection (A) being provided in an outer surface.

46. (currently amended) ~~Moulding~~ The moulding according to claim 41, wherein in case of the stopper, a stopper collar (14) has a greater wall thickness (z) than a stopper top (13) in its central region.

47. (currently amended) A protective ~~Protective~~ cap (2) produced in a plastics injection-moulding process for medical syringes, with a solid cap hat (18) and a comparatively thin-walled cap neck (19), wherein the protective cap (2) is made of thermoplastic elastomer material with a

mineral filler content of at least 30% or more, ~~and wherein~~ there is a hot-runner injection (A) in a region of the cap hat (18), and wherein said elastomer is from a class of materials that are moldable by hot runner injection.

48. (currently amended) ~~Protective~~ The protective cap according to claim 47, wherein the thermoplastic elastomer material contains a proportion of plasticizer.

49. (currently amended) ~~Protective~~ The protective cap according to claim 47, wherein a central hot-runner injection (A) is performed in a region of a tip of the cap hat.

50. (currently amended) ~~Method~~ A method for producing a moulding ~~for a pharmaceutical use, such~~ serving as a stopper (1) for pharmaceutical bottles, a protective cap (2) for medical syringes or a sealing element (38, 39) for pharmaceutical containers, ~~wherein the moulding is produced~~ the method comprising steps of providing, at least in a subregion, ~~from~~ a thermoplastic elastomer material with a mineral filler content of at least 30%, and forming said subregion ~~is configured~~ by a hot-runner injection, ~~a~~ an injection point being formed as a

smooth-surfaced mark, wherein said elastomer is from a class of materials that are moldable by hot runner injection.

51. (currently amended) ~~Method~~ A method for producing a moulding ~~for a pharmaceutical use,~~ serving ~~such~~ as a stopper (1) for pharmaceutical bottles, a protective cap (2) for medical syringes or a sealing element (38, 39) for pharmaceutical containers, ~~wherein the moulding is produced~~ the method comprising the steps of providing, in a subregion, from a thermoplastic elastomer material with a mineral filler content of at least 30%, and forming said subregion ~~is configured~~ by ~~an~~ injecting ~~injection having~~ through an injection point, which injection point is injected over with another plastic~~s~~, forming a second subregion of the moulding, wherein said elastomer is from a class of materials that are moldable by hot runner injection.

52. (currently amended) ~~Method~~ The method according to claim 51, wherein the ~~injection~~ injecting of the thermoplastic elastomer material is carried out by a hot-runner injection.

53. (currently amended) ~~Method~~ The method according to claim 52, wherein the injection point of the hot-runner injection is formed as a smooth-surfaced mark.

54. (currently amended) ~~Method~~ The method according to claim 50, wherein the moulding altogether is made of the elastomer material.

55. (currently amended) ~~Method~~ The method according to claim 54, wherein the hot-run injection point is produced such that it goes over into a surrounding moulding wall without any offset outwards.

56. (currently amended) ~~Method~~ The method according to claim 50, wherein the injection point is produced with an offset outwards with respect to a surrounding moulding wall.

57. (currently amended) ~~Method~~ A method for producing a stopper (1) for pharmaceutical bottles (3), ~~such as for example infusion bottles~~, in a plastics injection-moulding process, with a stopper top (13) and a stopper collar (14), ~~wherein~~ the method comprising the steps of providing a thermoplastic elastomer material with at least a 30% admixed mineral filler content, ~~is used~~ and ~~wherein~~ injecting via a central hot-runner injection (A) ~~is performed~~ in a region of a stopper top (13) of the stopper (1) ~~of a predominantly thick-walled form~~ , and wherein said elastomer is from a class of materials that are moldable by hot runner injection.

58. (currently amended) ~~Method~~ The method according to claim 57, wherein the stopper collar (14) is formed with a greater wall thickness (z) than the stopper top (13) in its central region.

59. (currently amended) ~~Method~~ The method according to claim 57, wherein the stopper top (13) is formed with a central region of lesser wall thickness (x) and an edge region (15) of greater wall thickness (y).

60. (currently amended) ~~Method~~ A method for producing a protective cap (2) for medical syringes in a plastics injection-moulding process, with a solid cap hat (18) and a ~~comparatively~~ thin-walled cap neck (19), ~~wherein~~ the method comprising the steps of providing a thermoplastic elastomer material with at least a 30% admixed mineral filler content, ~~is used~~ and ~~in that~~ injecting via a central hot-runner injection (A) ~~is performed~~ in the region of the cap hat (18), and wherein said elastomer is from a class of materials that are moldable by hot runner injection.

61. (currently amended) ~~Method~~ A method according to claim 60, wherein the hot-runner injection (A) is performed centrally on the cap hat (18).

62. (currently amended) ~~Method~~ A method according to claim 60, ~~wherein~~ further comprising steps of adding a proportion of plasticizer ~~is added~~ to the thermoplastic elastomer material.

63. (New) A method according to claim 57, wherein the central hot runner injection is performed in a region of the stopper top of the stopper of a thick-walled form.